

WHEREFORE WE CLAIM:

1. A method of manufacturing a catamenial/tampon product
5 comprising the steps of:

(a) forming a plurality of fibers and, during the process of forming, incorporating in the fibers one or more odor adsorbent materials selected from the group consisting of: glycerin,
10 glycerin compound, aldehyde, natural oil, solution of soluble natural compound, natural plant and herb extract, naturally occurring deodorizing active, acid, base, oxidant, chelating agent, ester, masking agent, sensory receptor alterant, oxidizing agent, biological agent, surfactant, surface-active
15 polymer, and any mixtures thereof; and

(b) forming the plurality of fibers into the catamenial/tampon product.

20 2. The method of claim 1, wherein the one or more odor adsorbent materials is in liquid form.

3. The method of claim 1, wherein the one or more odor adsorbent materials is naturally sourced.

4. The method of claim 2, wherein the one or more odor adsorbent materials is naturally sourced.

5. A method of manufacturing a catamenial/tampon product
5 comprising the steps of:

(a) forming a plurality of fibers from a viscose solution
and, during the process of forming, incorporating in the fibers
one or more odor adsorbent materials selected from the group
10 consisting of: glycerin, glycerin compound, aldehyde, natural
oil, solution of soluble natural compound, natural plant and
herb extract, naturally occurring deodorizing active, acid,
base, oxidant, chelating agent, ester, masking agent, sensory
receptor alterant, oxidizing agent, biological agent,
15 surfactant, surface-active polymer, and any mixtures thereof;
and

(b) forming the plurality of fibers into the
catamenial/tampon product.

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6. The method of claim 5, further comprising a step of
pumping the viscose solution containing the one or more odor
adsorbent materials to a device for extruding the fibers,
whereby the one or more odor adsorbent materials is incorporated

in the fibers.

7. The method of claim 6, wherein the one or more odor adsorbent materials are added to the viscose solution prior to
5 extrusion of the viscose solution.

8. The method of claim 5, wherein the fibers are rayon.

9. The method of claim 5, wherein the one or more odor
10 adsorbent materials is in liquid form.

10. The method of claim 5, wherein the one or more odor adsorbent materials is naturally sourced.

11. The method of claim 9, wherein the one or more odor
15 adsorbent materials is naturally sourced.